AMENDMENT UNDER 37 C.F.R. § 1.116 Attorney Docket No.: Q78706

U.S. Appln. No.: 10/725,053

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listings of claims in the

application:

LISTING OF CLAIMS:

1. (currently amended): A method of forming a resin film from a first resin for a

middle portion to form a resin film main body of the resin film and a second resin for edge

portions to form both side edge portions in a crosswise direction of the resin film, the method

comprising the steps of:

joining the first resin and the second resin in such a manner as to enclose only both side

edges in the crosswise direction of the first resin for the middle portion which is formed as a

cross-section convex shape with the second resin for the edge portions which is formed as a

cross-section concave shape and to form a boundary of the first resin and the second resin; and

extruding the joined resins through an extruding die to form the resin film,

wherein the first and second resins are joined by being fed through a feed block which

includes a joining part having a specific cross-sectional shape in such a manner as to enclose

only both side edges in the crosswise direction of the resin film main body which is formed as a

cross-section convex shape with the resin for the edge portions which is formed as a cross-

section concave shape.

2. (previously presented): The method as defined in claim 1, wherein a degree of

enclosing the first resin for the middle portion with the second resin for the edge portions is

adjusted according to a difference in melt flow rate between the resins.

2

AMENDMENT UNDER 37 C.F.R. § 1.116 Attorney Docket No.: Q78706

U.S. Appln. No.: 10/725,053

3. (previously presented): The method as defined in claim 1, wherein a degree of

enclosing the first resin for the middle portion with the second resin for the edge portions is

adjusted according to a difference in extrusion rate between the resins.

4. (previously presented): The method as defined in claim 1, wherein a degree of

enclosing the first resin for the middle portion with the second resin for the edge portions is

adjusted according to a difference in resin temperature between the resins.

5. (previously presented): The method as defined in claim 1, wherein a degree of

enclosing the first resin for the middle portion with the second resin for the edge portions is

adjusted according to a width of the resin film.

6-17. (canceled).

3